

3406 3407 3408



Rocker arm foot-operated spot welder with electronic welding control unit TE25.

Arms adjustable in length according to the job to be carried out. Chrome-copper electrode holders for long life and heavy duty service, designed for straight and angled fitting.

Epoxy coated, water-cooled transformer. Protection thermostat. Water-cooled arms, electrode holders and electrodes. Synchronous SCR contactor insulated from cooling water circuit.

Adjustable electrode stroke.
Foot control adjustable in length.

Adjustable electrode pressure; a microswitch starts the welding cycle when the desired pre-set value is reached.

Item	3406	3407	3408	
Supply voltage	*400	*400	*400	V
Mains frequency	*50 / 60	*50 / 60	*50 / 60	Hz
Mains protection (delayed)	32	40	50	A
Nominal power 50% ED	16	20	25	kVA
Maximum welding power	32	44	62	kVA
Maximum secondary voltage	9,4	11,2	13,2	kA
Thermal current 100%	3,3	3,5	3,8	kA
No load secondary voltage	3,4	4	4,6	V
Weld time	1÷65	1÷65	1÷65	cycles
Protection rating	21	21	21	IP
Weight	110	115	123	kg

* Different voltages and frequencies on demand

3410 3411 3415



Air operated rocker arm spot welder with electronic welding control unit TE25.

Arms adjustable in length according to the job to be carried out. Chrome-copper electrode holders for long life and heavy duty service, designed for straight and angled fitting.

Adjustable electrode stroke to have the maximum working rate.
Pneumatic foot-switch which activates directly the electrodes.

Epoxy coated, water-cooled transformer. Protection thermostat. Water-cooled arms, electrode holders and electrodes. Synchronous SCR contactor insulated from cooling water circuit.

Electrode force adjustment with air filter reducer with gauge, placed inside the welder in a protected position, with semi-automatic drainage system.

Item	3410	3411	3415	
Supply voltage	*400	*400	*400	V
Mains frequency	*50 / 60	*50 / 60	*50 / 60	Hz
Mains protection (delayed)	32	40	50	A
Nominal power 50% ED	16	20	25	kVA
Maximum welding power	32	44	62	kVA
Maximum secondary voltage	9,4	11,2	13,2	kA
Thermal current 100%	3,3	3,5	3,8	kA
No load secondary voltage	3,4	4	4,6	V
Weld time	1÷65	1÷65	1÷65	cycles
Protection rating	21	21	21	IP
Weight	105	110	118	kg

* Different voltages and frequencies on demand