

3664 3664P 3664P7



Resistance spot welding system, controlled by a microprocessor, designed for car body repair shops. The welding control unit with digital touch-screen enables to display and check all the welding parameters according to the type of tool, the type and thickness of the sheets to be welded.

The welder's main features are: system that automatically acknowledges the tool connected to the machine; Welding tool equipped with built-in transformer that is connected to the machine by means of an industrial plug and quick connection devices. Thus, it is possible to easily change the tool avoiding the use of keys, tools and screws; fully water-cooled welding tool, transformer, arms and electrodes, by means of a closed circuit cooling system placed on the trolley of the machine.

Item 3664 3664P 3664P7

Supply voltage	*400	V
Mains frequency	*50 / 60	Hz
Mains protection (delayed)	25-32	A
Protection rating	21	IP
Weight	130	

* Different voltages and frequencies on demand

8679T 8679TS 8679TS7



Item 8679TS7
for SMART PLUS mode



Item 8679TS
for SMART PLUS mode



Item 8679T

Item	8679T	8679TS	8679TS7	
Nominal power 50% ED	12	12	12	kVA
Maximum welding power	17	17	17	kVA
Maximum secondary voltage	14	14	14	kA
Thermal current 100%	1,8	1,8	1,8	kA
No load secondary voltage	8,7	8,7	8,7	V
Max. electrode force	450	450	700	daN
Recognition sensor	--	S	S	
Protection rating	21	21	21	IP
Weight	12,5	12,5	12,5	kg

S = Smart Plus

* Different voltages and frequencies on demand