

3481 3484



Universal welding station 8 kVA, hand-operated gun, double program. Simultaneous connection of two tools with automatic recall of the relevant welding program, enabling to save time, avoid errors so to have a simple and safe working process.

Car body shop repair works: resistance spot welding of sheets, sheet straightening with spotter (nails and washers), localised sheets heating (carbon electrode), screws and rivets welding, inox sheet-metals spoting.

The welding systems with built-in transformers are supplied equipped with: Item 3473 - Extra-flexible cables L= 1800 mm, 150 mm², synchronous SCR welding control unit, time adjustment in cycles and pulses, welding current adjustment and stepping function.

Item	3481	3484	
Supply voltage	*400	*400	V
Mains frequency	*50 / 60	*50 / 60	Hz
Mains protection (delayed)	25	25	A
Nominal power 50% ED	8	8	kVA
Maximum welding power	35	35	kVA
Maximum secondary voltage	6,4	6,4	kA
Thermal current 100%	0,88	0,88	kA
No load secondary voltage	7	7	V
Weld time	1 ÷ 99	1 ÷ 99	cycles
Protection rating	21	21	IP
Weight	70	85	kg

* Different voltages and frequencies on demand

3487/W



Universal welding station 8 kVA, hand-operated gun, built-in water-cooling group and double program. Simultaneous connection of two tools with automatic recall of the relevant welding program, enabling to save time, avoid errors so to have a simple and safe working process.

Car body shop repair works: resistance spot welding of sheets, sheet straightening with spotter (nails and washers), localised sheets heating (carbon electrode), screws and rivets welding, inox sheet-metals spoting.

The welding systems with built-in transformers are supplied equipped with: Item 3473 - Extra-flexible cables L= 1800 mm, 150 mm², synchronous SCR welding control unit, time adjustment in cycles and pulses; welding current adjustment and stepping function.

Art. 3487/W		
Supply voltage	*400	V
Mains frequency	*50 / 60	Hz
Mains protection (delayed)	25	A
Nominal power 50% ED	8	kVA
Maximum welding power	35	kVA
Maximum secondary voltage	6,4	kA
Thermal current 100%	0,88	kA
No load secondary voltage	7	V
Weld time	1 ÷ 99	cycles
Protection rating	21	IP
Weight	105	kg

* Different voltages and frequencies on demand